

A thermoplastic resin composed primarily of poly(lactic acid) (PLA) which is both renewable and industrially compostable. It is produced from the fermentation of sugar or corn to produce lactic acid, followed by polymerisation via the intermediate lactide. It has a considerably lower carbon footprint than fossil-fuel based plastics and can be both mechanically and chemically recycled.

This grade has been specifically designed for processing by injection moulding and suitable for applications such as stationery supplies, toys, and gardening tools. It is food contact acceptable.

| Applications | Features |
|---------------------|----------------------------|
| Stationery Supplies | Renewable Resource Content |
| Toys | Food Contact Acceptable |
| Gardening Tools | Compostable |

| Physical Properties | | |
|---------------------|------------------------|--------------------------------|
| Density | 1.25 g/cm ³ | GB/T 1033.1-2008 |
| Melt Flow Rate | 12 - 40 g/10min | GB/T 3682.1-2018 190°C/2.16 kg |

| Mechanical Properties | | |
|-----------------------------|----------------------|------------------|
| Charpy Impact Strength | 1 kJ/cm ² | GB/T 1043.1-2008 |
| Shrinkage | 0 % | ISO 294-4:2018 |
| Tensile Elongation at Break | 3 % | GB/T 1040.1-2018 |
| Tensile Strength | 50 MPa | GB/T 1040.1-2018 |

| Thermal Properties | | |
|------------------------------|--------|------------------|
| Glass Transition Temperature | 60 °C | GB/T 19466.2-200 |
| Melt Temperature | 160 °C | GB/T 19466.3-200 |

| Processing Methods | | |
|--------------------|--|--|
| Injection Moulding | | |

| Appearance | | |
|-------------------|--|--|
| Clear/Transparent | | |

Notes

Storage Recommendations

Keep dry at ambient temperature. Store indoors avoiding a humid environment, heat and direct sunlight. Use material within 6 months after delivery date, in order to prevent possible material quality deterioration.

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